



Clima-100 (25µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	47-50	10
	V3	50-55	10
	V2	55-60	12-15
9.8.3 / 8.3*	V4	50-55	65-70
	V3	45-55	55-60
	V2	45-50	50-55
	V1	40-50	45-50

ClimaFilm-100 R			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	50-55	16-20
	V3	47-52	13-16
	V2	42-47	10-13
	V1	38-43	10
9.8.3 / 8.3*	V4	50-55	65-70
	V3	47-52	55-60
	V2	42-47	50-55
	V1	38-43	45-50

The listed settings are recommendations to ensure a longer life of the machine by still good cushion results. Do not exceed these settings. But temperature and air volume can differ a little bit depending on field of application and environmental conditions.

*** Use (white) distance ring for AirWave original lengths rolls (7.X and 8.X)**