



Recommended Settings for Nano4 PRO

Standard 20µm / ClimaFilm-50			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	60-65	13-15
	V3	50-55	10-13
	V2	45-50	10
	V1		
9.8.3 / 8.3*	V4	60-65	70-75
	V3	50-55	60-65
	V2	45-50	55-60
	V1	45-48	50-55

The listed settings are recommendations to ensure a longer life of the machine by still good cushion results. Do not exceed these settings. But temperature and air volume can differ a little bit depending on field of application and environmental conditions.

*** Use (white) distance ring for AirWave original lengths rolls
(7.X and 8.X)**